

Date: Tuesday, 12/20/2005 3:37:04 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING CHANNEL	
Job Number	: 25328		Part Number	: D2585	
Estimate Number	: 10605		Drawing Number	: D2585 REV B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/20/2005	S.O. No. : N/A	Drawing Revision	: B	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 12/20/2005	Type : PURCHASED PARTS	Due Date	: 1/15/2006	Qty: <u>100</u> Um: Each
Previous Run	: N/A				103
Written By	<u>SEP COMMENT BELOW</u>				
Checked & Approved By	<u>SEP COMMENT BELOW</u>				
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
	Comment: PURCHASING		
	Issue P/O: <u>319</u>		
	Email or ship DXF file to vendor		
	Laser Cut D2585 as per Dwg D2585	<u>U</u>	
	Material release note required		
2.0	D2585F	Latch Clamp	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)		
	Latch Clamp	<u>100</u>	<u>05.12.21</u>
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Receive & Inspect For Transit Damage		
	Ensure material release note is attached		
4.0	QC6	DIMENSIONAL CHECK	
	Comment: DIMENSIONAL CHECK		
	Inspect dimensions as per dwg D2585		<u>C206/02/01</u> <u>103</u>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
	Comment: SMALL & MEDIUM FAB RESOURCE 1		
	Deburr <u>5A0 06/02/08</u>	<u>-103</u>	<u>206-02-02</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MOUNTING CHANNEL

Job Number: 25328

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2585

SB

06/08/09

7.0 QC5 INSPECT WORK TO CURRENT STEP



[Signature]
Loc-08-09

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S1

C Loc 102109

103

9.0 DC DOCUMENT CONTROL



103
[Signature]
Loc 06/08/09

Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/08/10

103

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

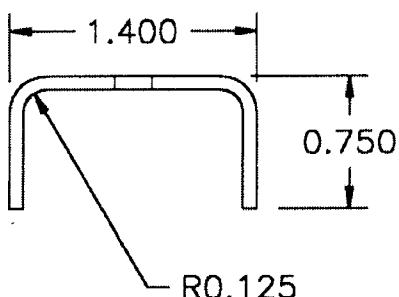
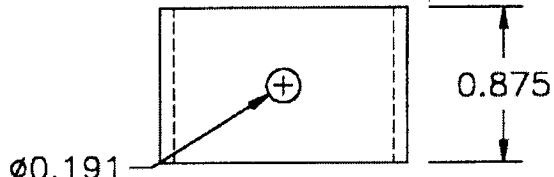
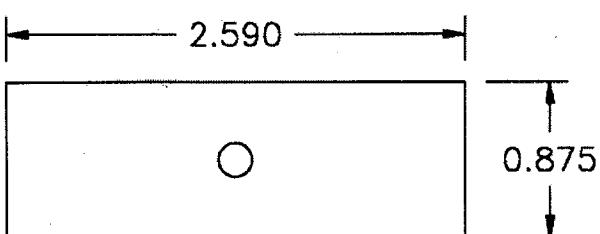
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/02/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B.W.	DRAWN BY B.W.	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2585
DATE 96:07:11		REV. B SHEET 1 OF 1
		TITLE MOUNTING CHANNEL SCALE 1:1
B	97:03:14	ADD FLAT PATTERN

RELEASED
97/03/14 DSFLAT PATTERN

MATERIAL: 304/316 SS, 14 GAUGE (0.078)

RECORDED
RETURNED
ENGINEERED
CONTROLLED
EFFECTIVE

90264153

MATERIAL TEST/INSPECTION CERTIFICATE

Q1002

洋茂實業股份有限公司
YIEH MAU CORP.

INVOICE NO.:
COMMODITY:

P05M438R
PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION:
CUSTOMER:

AISI 304
INTEGRIS METALS LTD

工廠:高雄縣路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSI
KAOHHSIUNG TAIWAN R.O.C.
TEL:(07)6972885 FAX:(07)6973000
CERTIFICATE NO: P05M438R
DATE OF ISSUE: 05/01/2005
PAGE 1/2

BUYER'S ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50mm					Chemical Composition (%)							
			KGS	LBS			YS (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	HRB	HV	C x100	Si x100	Mo x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7427-7166	11GA/48"X 96"	1	1,469	3,217	YU127453	44S65351A-112	218	669	51	84	167	4.5	47	115	31	2	808	1832	3.5
7427-7166	11GA/48"X 96"	1	1,474	3,250	YU136039	44S68756B-111	296	644	51	85	171	5.4	48	121	31	11	809	1849	3
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGES.																			
7426-5961	22GA/48"X120"	1	1,480	3,153	YU238420	44S63676B-21	278	659	63	83	163	4.1	50	122	33	4	804	1813	3.3
7426-5059	16GA/48"X 96"	1	1,279	2,820	YU137477	44S65315B-22	304	572	51	82	159	4.4	48	118	35	3	814	1814	3.4
7426-5497	16GA/60"X120"	1	1,410	3,109	YU233686	44S64690A-21	289	658	50	81	158	3.9	49	121	31	4	806	1824	2.9
7426-8053	14GA/48"X120"	1	1,458	3,210	YU230936	44S67366A-5	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,466	3,222	YU230936	44S67366A-1	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,468	3,232	YU230936	44S67366A-2	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7427-3699	18GA/48"X120"	1	1,447	3,190	YU137387	44S64897-11	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,450	3,197	YU137387	44S64897-12	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,451	3,199	YU137387	44S64897-13	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-216	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-216	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-3541	12GA/48"X 96"	1	1,462	3,223	YU136911	44S64898-214	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-4127	12GA/60"X120"	1	1,426	3,144	YU137982	44S64898-22	294	664	52	84	168	4	50	117	28	2	810	1817	2.4
7427-4242	12GAX60"X144"	1	1,370	3,020	YU137982	44S60273-23	294	664	52	84	168	4	50	117	28	2	810	1817	2.4
7427-6445	11GA/48"X120"	1	1,398	3,082	YU233792	44S65308A-16	317	681	47	86	178	4.1	62	115	34	3	805	1807	2.8
7427-6445	11GA/48"X120"	1	1,137	2,507	YU233792	44S65308A-17	317	681	47	86	178	4.1	52	115	34	3	805	1807	2.8
AISI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7426-6343	16GA/60"X96"	1	1,285	2,883	YU136717	44S65088B-11	299	653	52	81	156	4.2	48	111	30	4	814	1831	2.4

19 26,758 58,994

NO MERCURY CONTAMINATION

STATE:
HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Bend test good for all Heat No.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 447002 (VANCOUVER)
- SALES CONTRACT: P05M438
- DOCUMENTARY CREDIT NUMBER: LCMSP002723

YIEH MAU CORP.

Lin Kun Huang
Manager of Quality Assurance Section

14 gal 304 2B SS 1/10 3/5